

ST Sensors:

Main trends and new products

EMEA - MEMS Product Marketing

Focus applications and macro trends in Industry 4.0

Predictive Maintenance



Asset Tracking



Inclination and health structural monitoring



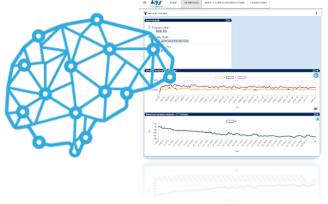


Sensors Nodes for **Environmental monitoring**



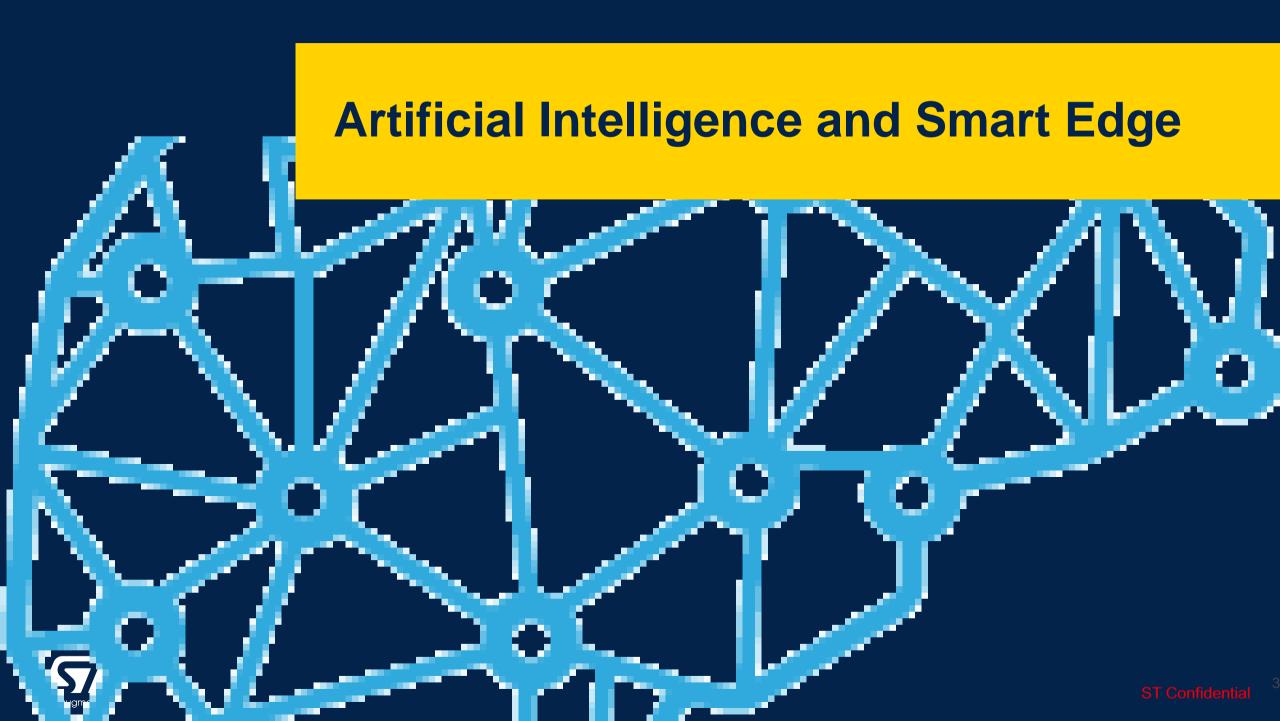
Audio (noise, voice and ultrasound)

Artificial Intelligence

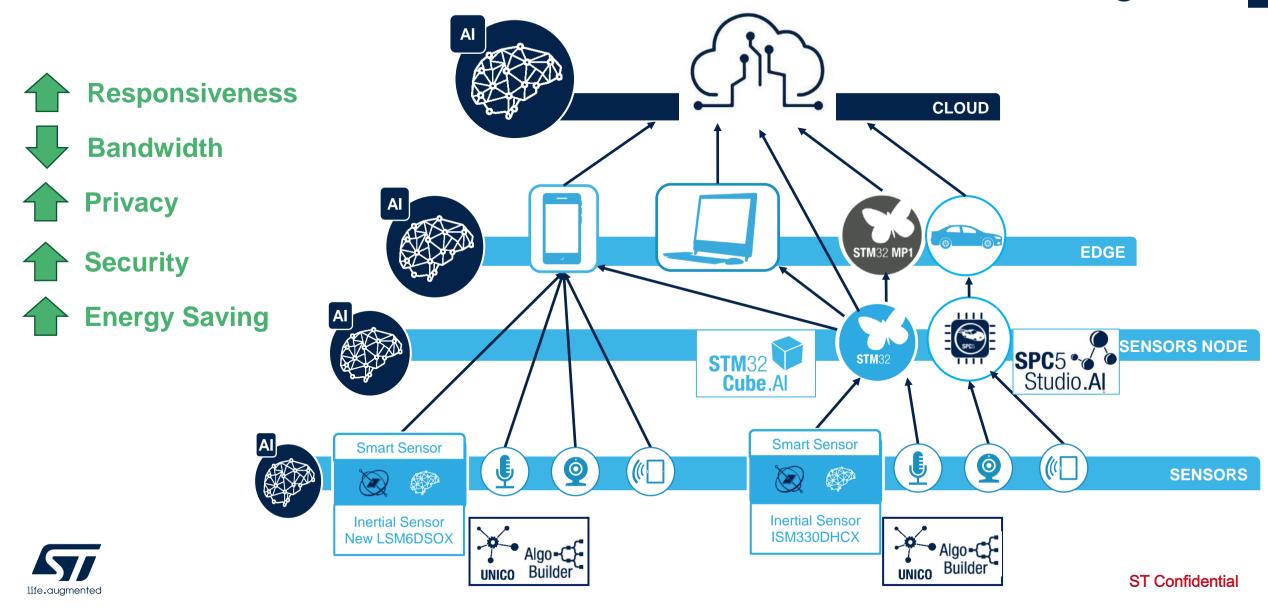


and Cloud integration



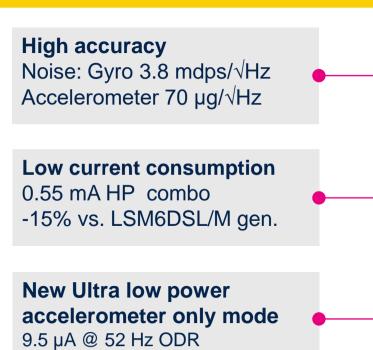


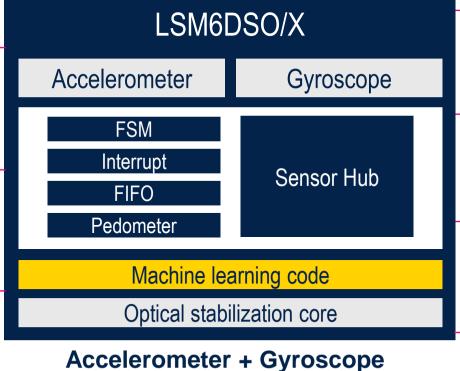
Artificial Intelligence @ the deep edge inside ST Sensors enables Distributed Artificial Intelligence



LSM6DSO/X Sensors with MLC & Improved Performance

Improved accuracy, optimized system power





Finite State Machine & Machine Learning Core

New standard protocol

Sensor HUB & compressed 9kB FIFO

Embedded Pedometer 2.x
WeChat Compliant
OIS Stabilization Core



14uA @100Hz ODR



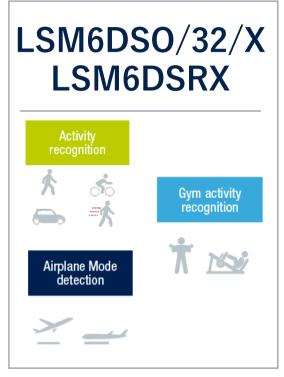


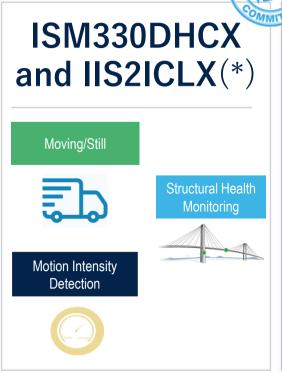
ST sensors with machine learning embedded Marked with X at the end of the part number

Consumer

Industrial & Medical

Automotive







User daily context

Asset Tracking and IOT context

Vehicle/Driver context





Sophisticated movement detection More intelligence examples with embedded Machine Learning Core

Get inspired by MLC examples!

Personal Electronics









Activity recognition

Sleep

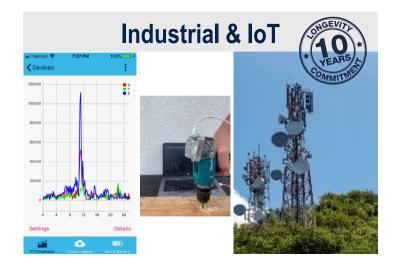
monitoring

Gym activity recognition

Yoga pose recognition

Man Down

Head gestures



Motion intensity Orientation detection

Vibration monitoring

Tilt angle

Drilling machine (under preparation)

Automotive and Asset tracking



Vehicle stationary motion detection

Boats tracker

Airplane mode detection

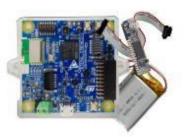








by STWIN development Kit including 6-axis IMU with MLC



Machine Learning Core in power tools, drilling machine as intelligence example

Classes/Classification:

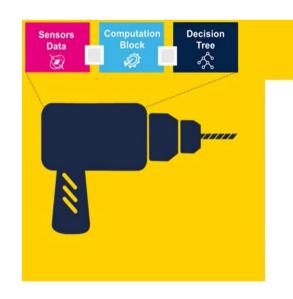
Idle



Tightening screw



Drilling



Three classes are defined in the Machine Learning Core

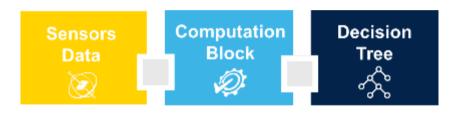


Implementation details

- STWIN board attached to a drilling equipment sensing movements / vibration (AXL, IMU)
- Programmable embedded decision tree detects different drill operations / screwing

Benefits in real application

- Auto adjust of drill setup based on current utilization of the tool
- Better user experience (no need to readjust drill manually)
- Power consumption optimization longer battery life





Put your own

Decision Tree



life.augmented



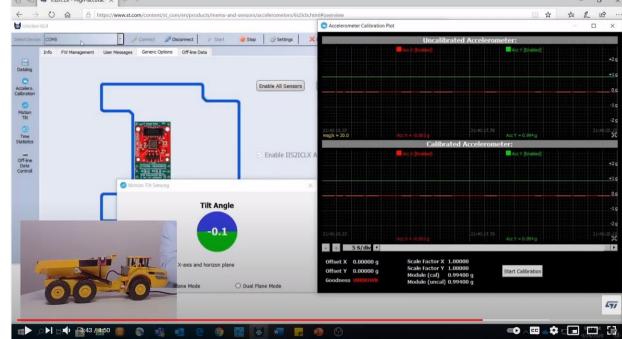


Machine Learning Core example in Tilt sensing

Accuracy and embedded digital capabilities to detect positions and movements (i.e. moving up and down). DEMO: IIS2ICLX with STM32 Nucleo board and Unicleo GUI (CES 2021)









Machine Learning Core in SensorTile.box inside sport wearable

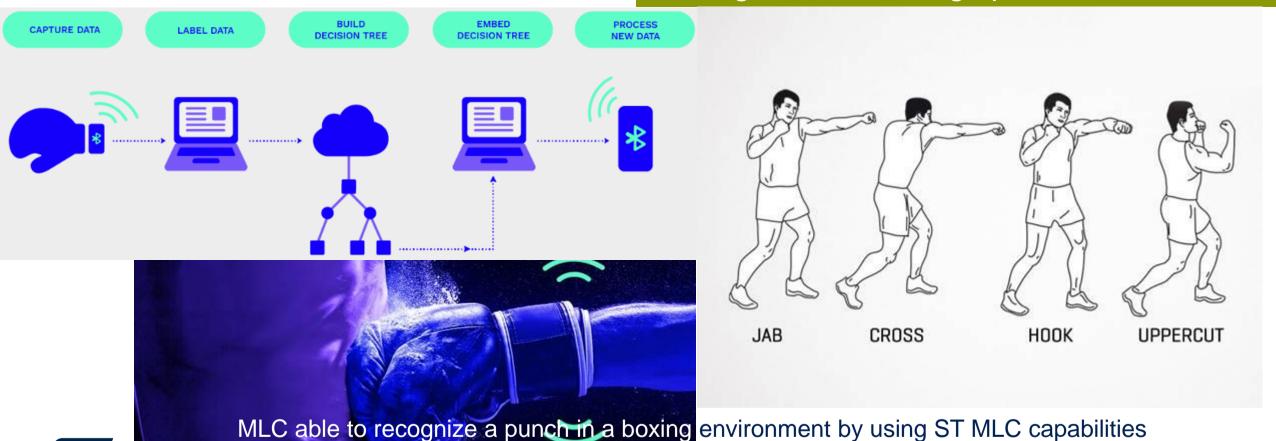
A low powered wearable is trained to individual users' habits and capabilities using ST's Machine Learning Core.

Recognition of boxing specific movements

13 uA – current consumption

for this algorithm with MLC

ST Confidential 10



Machine learning configuration flow

Definition of the classes to be recognized: running, walking, car, ... Capture data ...



User defines Classes to be recognized



Collect data Logs for each class and label data



Select Features that best characterize the identified classes



Machine Learning tools generate program for LSM6DSOX based on Logs and Features



Run the application

MLC operating mode Machine Learning Core configuration Label data & Build **Embed Process** Capture data extract features decision tree decision tree new data Accelerometer **Filters** Classification Gyroscope Real-time test implementation **Features** Results **External sensors**



Machine Learning process with ST tools Rapid prototyping environment



















































AlgoBuilder → PC tool for graphical development of algorithms



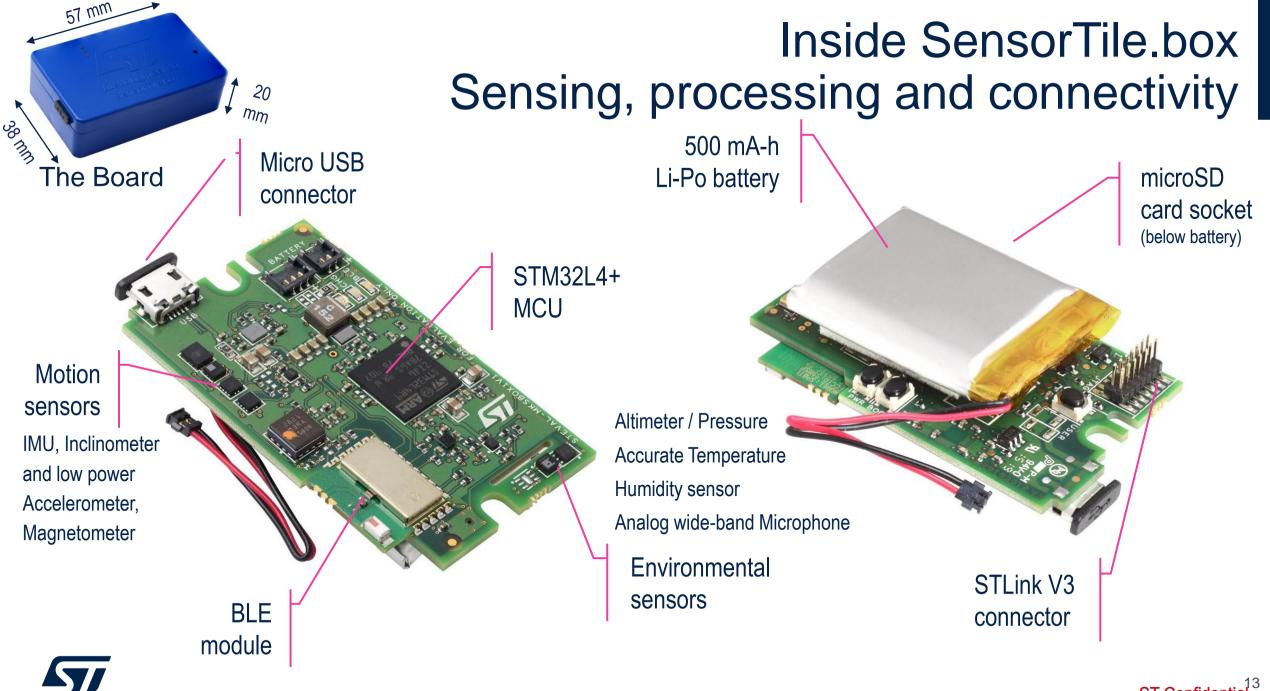
UNICO

Unicleo-GUI → PC tool for STM32 Nucleo with MEMS expansion board



ST BLE Sensor → Mobile App for SensorTile.box





Machine learning accuracy?

Accuracy and Low current consumption

Confusion Matrix of Activity Recognition in LSM6DSOX

All control of the co		Minney		
Detected as ->	Stationary	Walking	Fast Walking	Jogging
Stationary	99.1%	0.9%	0.0%	0.0%
Walking	0.0%	99.4%	0.2%	0.0%
Fast Walking	0.0%	3.7%	95.9%	0.2%
Jogging	0.0%	0.6%	0.7%	98.5%



.. and Current consumption improvement Very low power Internet of Things (IoT) applications

Only 4uA additional current consumption to run Activity Recognition in MLC

by MI

Activity recognition library (MotionAR) running in Software

LSM6DSOX Sensor	Sensor Current consumption
Sensors	15 μΑ
MLC – not used	0 μΑ

MCU	Wake-up rate	MCU Current consumption
STM32F401RE	1/16 = 63ms	91 μΑ
STM32L152RE	1/16 = 63ms	82 µA
STM32L476RG	1/16 = 63ms	51 µA

Additional Current Consumption required to run the application

Running on:	[µA]
Cortex-M4 low power STM32L476RG	51
MLC on LSM6DSOX	5

Activity recognition algorithm running inside MLC

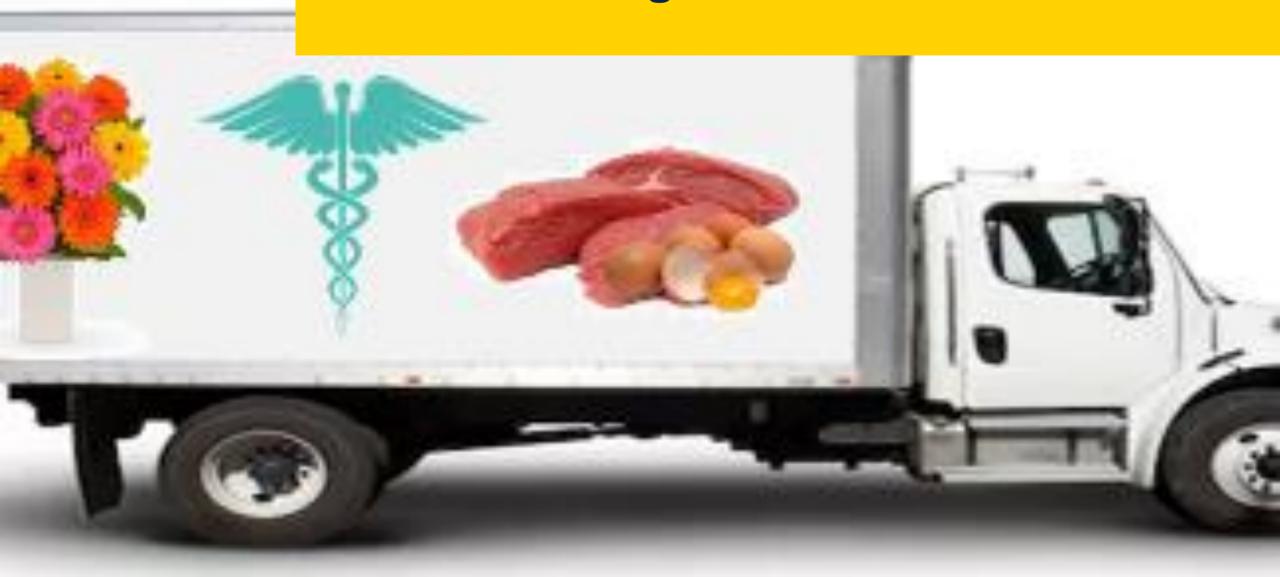
LSM6DSOX Sensor	Sensor Current consumption
Core	15 µA
MLC	4 μΑ

MCU	Wake-up rate	MCU Current consumption
	1 s	9.27 μΑ
STM32F401RE	30 s	3.02 μΑ
	100 s	2.8 μΑ
	1 s	3.24 µA
STM32L152RE	30 s	1.46 µA
	100 s	1.4 μΑ
	1 s	2.8 μΑ
STM32L476RG	30 s	0.65 μΑ
	100 s	0.59 μΑ



by M

Asset Tracking





Asset tracking categories Emerging applications

Logistics:

- Supply Chain Quality Control, from manufacturing to end user.
- Transportation and Storage Handling monitor (object dropping, vibration etc...)









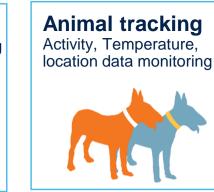




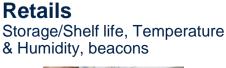




















Asset Tracking



Accelerometer



Vibration
Orientation
Free Fall detection
Shocks (high-g)

Temperature sensor



Shipping Environment Goods Status

Pressure sensor



Take off and landing detection Seal detection

Analog



Including Signal Conditioning, Protections, ...

Asset Tracking

ST Main Components

STM32



Computation by STM32 Family

BLE



Bluetooth Low Energy Connectivity to gateway/tablet

Sub-1GHz



Long Range Connectivity to base stations/Sigfox

NFC



Short Range Connectivity
To handheld devices

Battery



DCDC, LDO, Battery Charger, Fuel Gauge...



Accelerometers LIS2DW12 or LIS2DTW12?

The LIS2DTW12 delivers the same high performances as the LIS2DW12. Differently from the LIS2DW12 the LIS2DTW12 is factory calibrated to ensure a narrower accuracy relieving the customer from the need of a costly calibration along the manufacturing line.

Fan Condition Monitoring



THE CASE

Servers run multiple fans to ensure the proper temperature operating conditions. When a fan wears out the server has to be stopped with the consequent machine down cost.



THE NEED

Anticipating the failure by monitoring both the fan vibrations and the air flow temperature is key to reduce the machine down time.



THE PERFECT FIT LIS2DTW12

Asset Trackers





THE CASE

Delivery services monitor the parcel to ensure no high-g shock or thermal shock occurred to the goods in package.



THE NEED

An integrated low power solution (axl + temperature sensor) is the ideal solution to contain the application BOM and size



THE PERFECT FIT LIS2DTW12



Asset Tracking READY Solutions

Outdoor Real-Time Monitoring

Containers, livestock monitoring, ebike.



Fleet management, pet, tools

Pallets, racks, indoor / outdoor location



parcels

Good Guarantee Cold chain, food, medical, smart



Letters, packages, parcels











STEVAL-STRKT01
B-L072Z-LRWAN1
X-NUCLEO-GNSS1A1
X-NUCLEO-IKS01A2
FP-ATR-LORA1*
Cayenne/TagolO*
DSH-ASSETRACKING*





STEVAL-SMARTAG1 NUCLEO-L053R8+ X-NUCLEO-NFC04A1+ X-NUCLEO-IKS01A2 FP-SNS-SMARTAG1* ST NFC Sensor* DSH-ASSETRACKING *



₿ Bluetooth*

STEVAL-MKSBOX1V1 FP-ATR-BLE1* ST Asset Tracking* DSH-ASSETRACKING

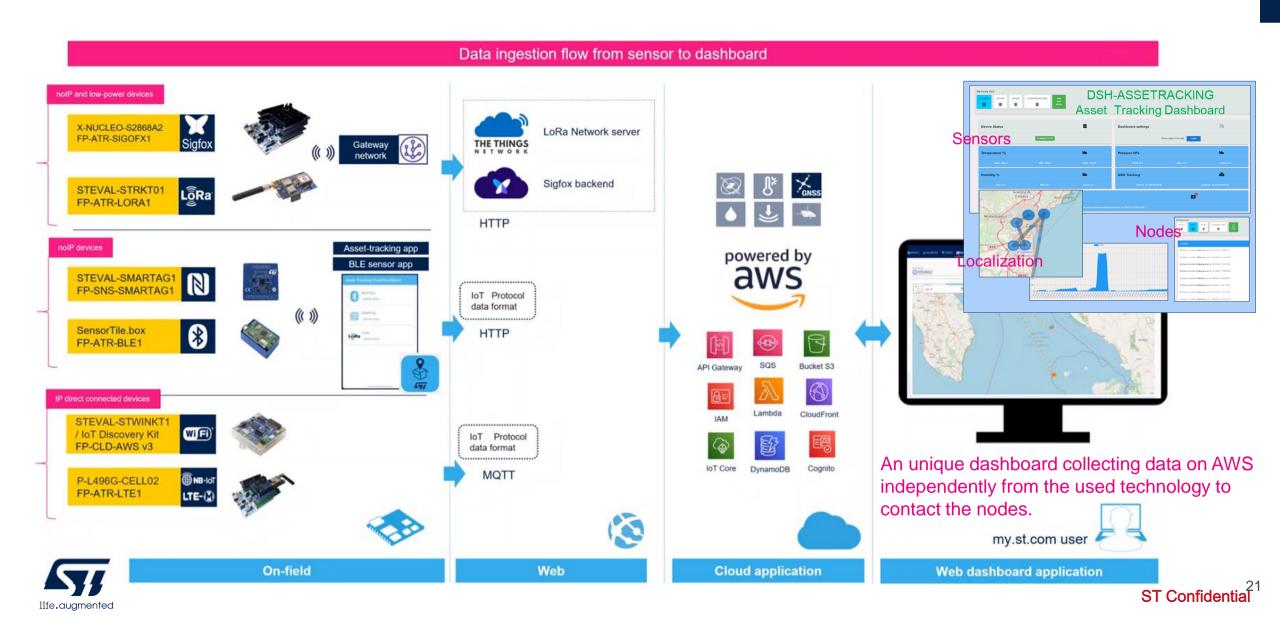
NUCLEO-F401RE
P-L496G-CELL02 LTE
FP-ATR-TOMTOM1*
FP-ATR-LTE1*
DSH-ASSETRACKING

NUCLEO-L053R8 /L476RG X-NUCLEO-S2868 X-NUCLEO-IKS01A3 X-NUCLEO-GNSS1 FP-ATR-SIGFOX1* ST Asset Tracking* DSH-ASSETRACKING *





End-to-end Architecture



Asset tracking ST @ CES



13 Asset Tracking

Asset Tracking demonstration with STM32 MCU-based solutions, including NFC, Bluetooth® Low Energy and LPWAN with SigFox and LoRa®, GNSS for positioning, environmental and motion sensors with Machine Learning.

- Ready solution for: NFC, Bluetooth® Low Energy, LoRa®, SigFox with cloud AWS or Tago-IO dashboard
- · Wide range of asset-tracking solutions with GNSS positioning, geo-fencing, and LPWAN connectivity
- IMU with Machine Learning Core for Asset Tracking using SensorTile.box
- ST Parts: ST25DV, STM32WB, BlueNRG-2, STM32L0 LoRa® module, S2-LP, LSM6DS0X, LPS22HH, LIS2DW12, STTS751, LIS2MDL, STTS22H, HTS221, TESEO-LIV3







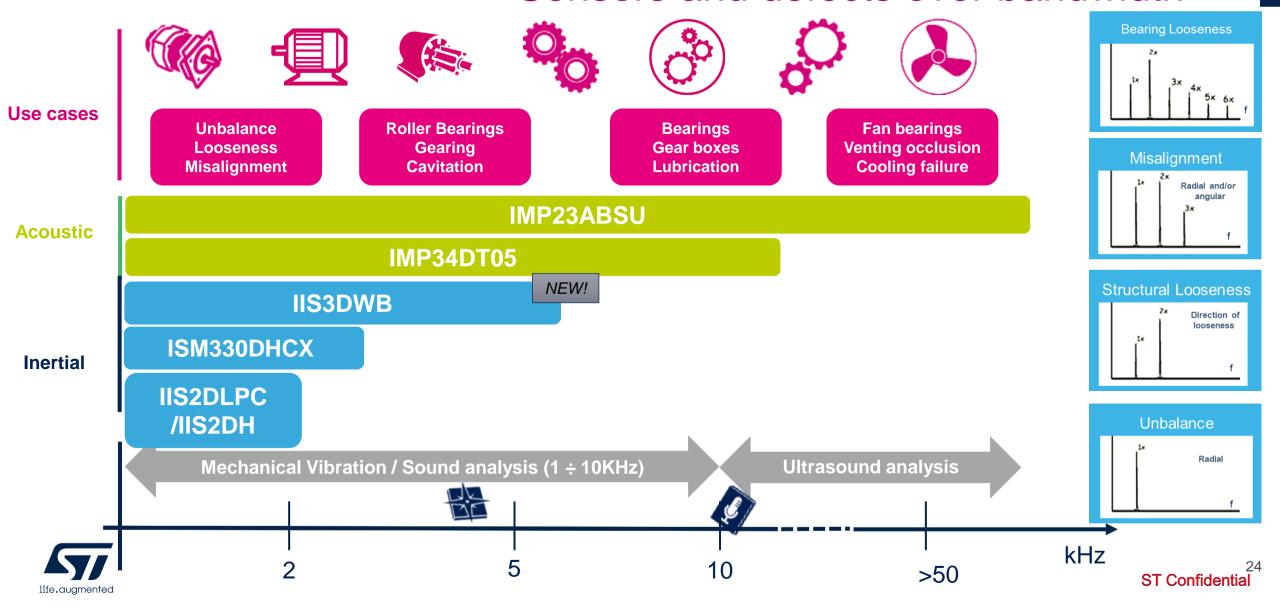


Predictive Maintenance



MEMS for Vibration Analysis

Sensors and defects over bandwidth





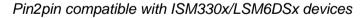
IIS3DWB

Ultra Wide Bandwidth, Low Noise 3-Axes Digital Accelerometer for Vibration Monitoring



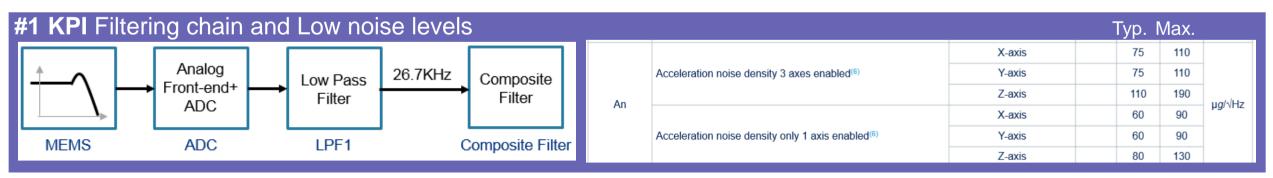


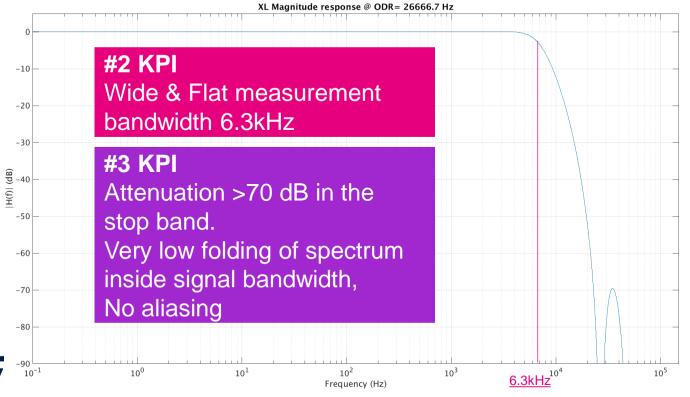
Parameter	Value
N. of axis	3-axis
Full Scale [g]	±2/±4/±8/±16
Output i/f	Digital: SPI
Bandwidth (-3dB) [kHz]	6.3
ODR [kHz]	26.7
Noise Density [μg/√Hz]	75 (60 in single axis mode)
Current Consumption [mA]	1.1
Features	FIFO (3kbyte) Programmable HP Filter Interrupts Temp. Sensor Embedded Self Test
Operating Temp [°C]	-40 ; +105
Operating Voltage [V]	2.1 ÷ 3.6
Package [mm3]	LGA 2.5x3x0.83 14Lead

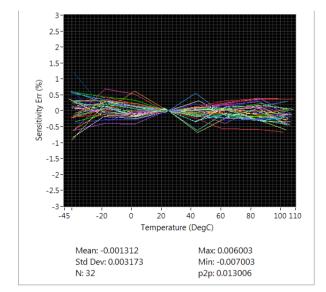




IIS3DWB Key Performance Indicators for condition monitoring



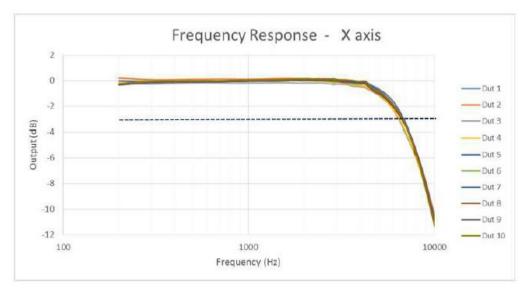


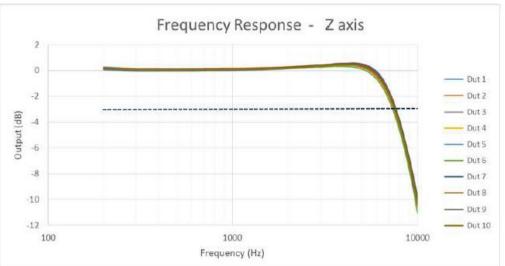


#4 KPI
Stable thermal behavior over extended temperature range

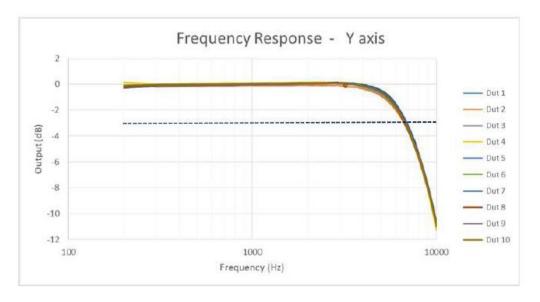
Frequency response determined by CAD simulation – at the output of LPF1

IIS3DWB details and repeatability





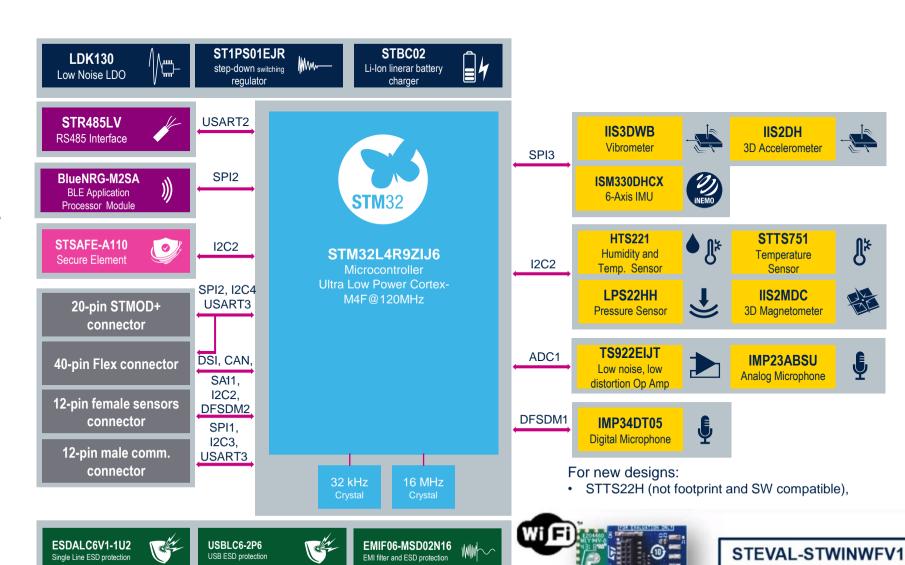
- >6 kHz Bandwidth (@ –3dB)
- Frequency response with Flat Pass Band, Steep roll-off (>90dB/dec), high Stop Band attenuation (>70dB)
- Low Noise





STEVAL-STWINKT1B diagram, ICs and STM32CUBE Function Packs

- Best-in-class Industrial Grade Sensors
- Multiple algorithms running on the STM32I 4+
- Secure Connection and Authentication with STSAFE-110
- Out-of-the-box BLE Connectivity
- Connectivity and sensor expansions support
- Smart Power to increase battery life (Li-Po battery, USB or ext. 5V)
- <u>FP-IND-PREDMNT1</u> IoT sensor node for condition monitoring
- <u>FP-CLD-AZURE1</u> connect an IoT sensor node to Microsoft Azure
- <u>FP-SNS-DATALOG1</u> High speed Datalog
- <u>FP-AI-NANOEDG1</u> Al Condition monitoring application





Tilt/Inclination and health structural monitoring





ST Inclinometers in Industrial applications

Pointing, levelling and stabilization

Robotics and IIoT

Inclinometers for industrial vehicle

Equipment installation and monitoring

Leveling instruments

Structural health monitoring



Antenna pointing, platform leveling and stabilization



Robotics and Industrial automation



High accuracy inclinometers for industrial vehicles, forklift, construction machines



Installation and monitoring of equipment, tracker for solar panels



Precise leveling instruments



Building and infrastructure condition monitoring (inclination and low frequency vibration)



Inclinometers accurately measure a tilt angle under static or quasi-static conditions.

To measure angles of objects in highly dynamic conditions, see also

Dynamic Inclinometer using 6-axis IMU in st.com

NEW NEW

2-axes ultra accurate, ultra low power digital inclinometer

Parameter	Value
N. of axis	2-axis
Full Scale [g]	± 0.5/1.0/2.0/3.0
Output i/f	I ² C/SPI digital output interface
Bandwidth [Hz]	25/50/200
Noise Density [µg/√Hz]	15
Offset change vs Temp [mg/°C]	0.05
Current Cons. [mA]	0.4 - with 2 axes delivering full performance
Operating Temp [°C]	-40 ; +105
Package [mm3]	Ceramic Cavity LGA 5x5x1.7 16Lead

2-axis Digital
High resolution
High Accuracy (<0.5° over Temp. and Time)
Ultra Low Power
105°C Operating Temp











IIS2ICLX

Applications

- IMU for precise positioning and navigation
- Precision Inclinometer
- Antenna pointing and platform leveling
- Structural health monitoring
- Leveling Instruments

Programmable MLC integrates AI algorithms and reduce power consumption at system level

Programmable Finite State Machine can also process data by **Sensor HUB** to efficiently collect data from external sensors

Smart embedded FIFO up to 3 kbytes



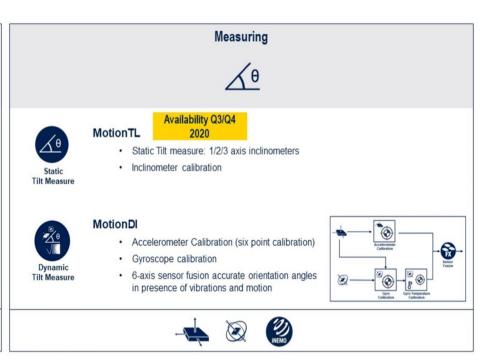


CES Honoree Award has been recogn

Tilt sensing with Industrial Sensors

Technical Material, libraries and documentation support

Accelerometer Calibration Accelerometer Calibration Sensor Fusion



- Tilt Sensing with ST's Industrial sensors
 - Technical presentation about tilt sensing to show the theory behind and introduce our industrial sensor portfolio and HW and SW tools
- Tilt sensing using MLC (IIS2ICLX)
 - Describes new MLC example for tilt sensing with IIS2ICLX, presents available tools and shows how to use these tools









Not only accurate tilt for SHM Applications

IIS2ICLX measures with very high resolution the vibrations in the low frequency range (up to 260 Hz), which are essential for vibration-based monitoring (VBM) of structures, an important method of assessing the condition and the safety of vulnerable structures



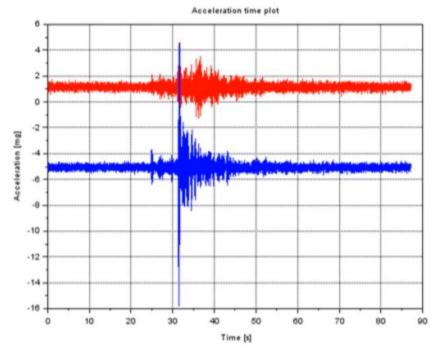
Milan earthquake

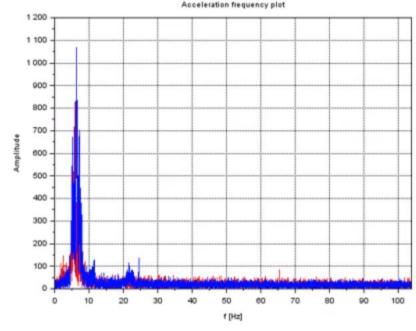
December, 17th at 16:59 CET

Magnitude MI 3.9

Epicenter 4 km from Milan Hypocenter 56 km depth

Recorded with IIS2ICLX at ST@Corenaredo (6km from the epicenter)











Microphone Applications

Voice interaction, sound and noise capture







Remote Control

Voice is convenient for HMI: Simple & Easy





e.g. Hands-Free Voice Control

Failure detection in ultrasonic BW measurement



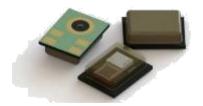
e.g. predictive maintenance



ST MEMS microphones for Industry 4.0

The Right Sensor for Every Predictive Maintenance Need

RHLGA 5LD 3.5x2.65x0.98 mm



IMP23ABSU Analog

Main parameters

Sensitivity: 38dB ±1dB

SNR: 64dB(A) (min)

AOP: 130dBSPL

Wide Acoustic Bandwidth (up to 80 kHz)

MP23ABS1 - Ultrasound Frequency response 15 160 10 10 10 100 1000 10000 10000 100000 100000

FEATURES / BENEFITS

- Wide Dynamic range Analog single ended microphone
- Analog device enabling ultra wide bandwidth for ultrasonic detection (predictive maintenance)
- Ultra low power device for battery operated applications

HCLGA 4LD 3x4x1 mm





IMP34DT05 - DIGITAL

Main parameters

Sensitivity: 26dB ±3dB

SNR: 64dB(A) (typ)

AOP: 122.5dBSPL

High ESD protection ±15KV



FEATURES / BENEFITS

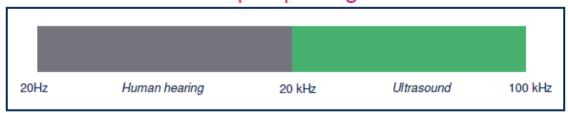
- High acoustic overload point to avoid sensor saturation due to loud sound detection
- Top port high robustness organic package (CbM)
- Digital output (PDM) is the optimal solution for complexity, cost and reliability

ST Confidential

IMP23ABSU High performance microphone up to 80 kHz

Key Features

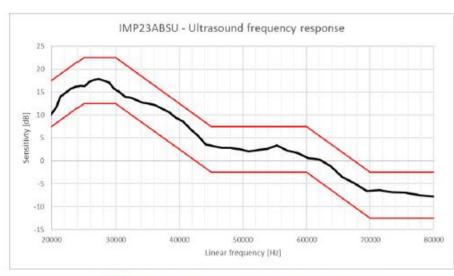
- Analog single-ended interface
- Supply 1.52-3.6V
- High Acoustic Overload Point of 130 dBSPL
- Nominal sensitivity -38dBV ±1dB @ 94 dBSPL
- 64 dB SNR
- Up to 80kHz of ultrasound bandwidth for predictive maintenance
- -40 to 85 deg temperature
- 3.5x2.65x0.98mm bottom port package



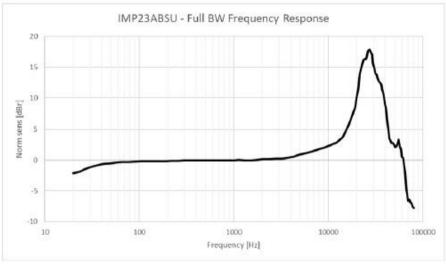
"Acoustic sound within the human hearing range. Most background noise in plants and other industrial facilities, including turbines, motors, and compressors, falls within this frequency range " *

"Acoustic sound beyond the human hearing range. Very few background noise will occur on this area. Leaking gas produces acoustical sound within this range" *

*) Reference AZOsensors.com See AN5522 details



Ultrasound frequency response



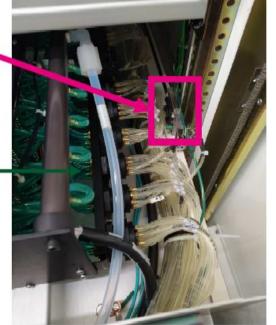
Full frequency response in logarithmic scale

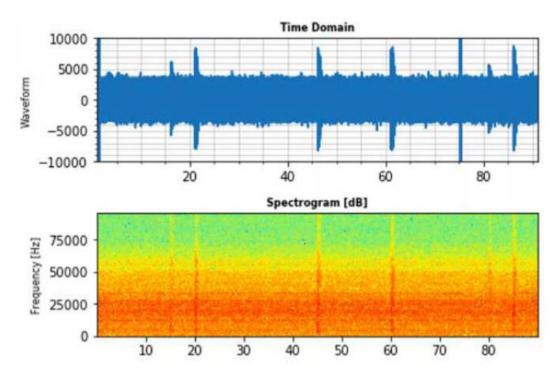
Ultrasound microphone for air and gas leakages

- N2 or air leaks are common on tools with large number of pneumatic valves
- Widely used in chemical process industry where the presence of chemical vapor harms valves functionality, keeping under control every valve is very challenging
- Gas leak detector with ultra-sound microphone is an "non-intrusive" monitoring method



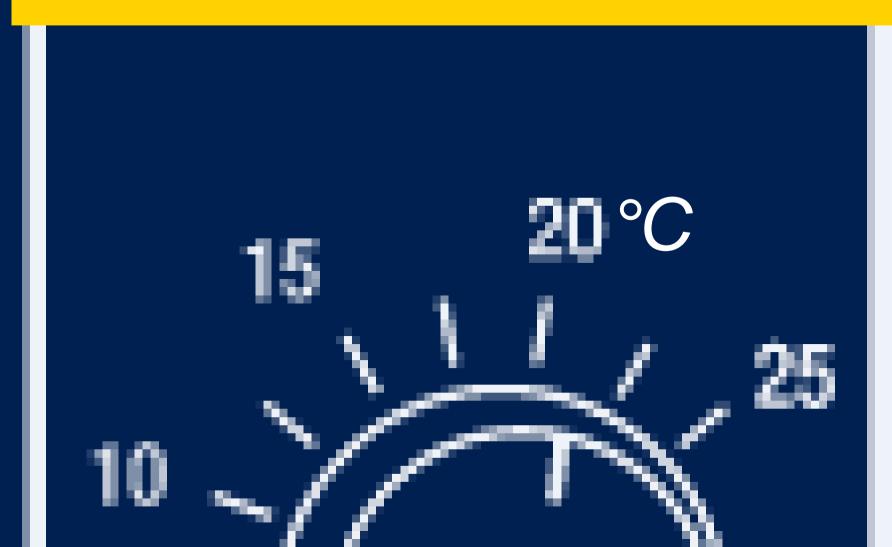
Pneumatic valves rack







Sensors Nodes for Environmental monitoring



New Temperature sensor STTS22H in brief Technology evolution

TARGET SPECIFICATIONS

- Supply voltage: 1.5V 3.6V
- Current consumption: 1.7uA in one shot mode
- Output interface: I2C / SMBus 3.0
- Programmable interrupt / threshold
- SMBus ALERT support
- Programmable I2C address (up to 4)
- Operating temperature range -40 °C to +125 °C
- Accuracy: ±0.5°C (max) [-10°C 60°C]

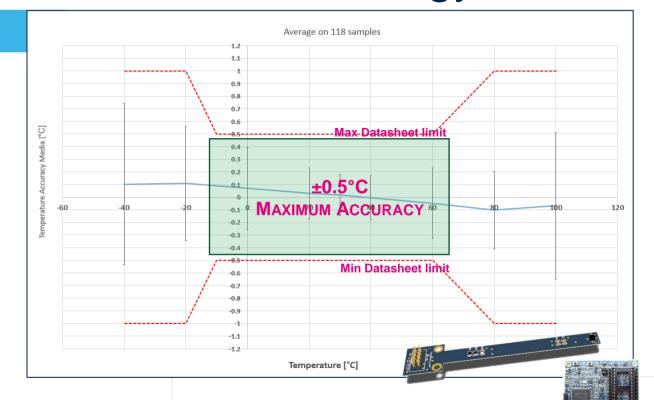
Selectable ODR (down to 1Hz)

Shortest timellate co

One shot reading mode

Exposed pad to Package: UDFN-6L 2.0 x 2.0 x 0.5mm with exposed pad down for better temperature matching with external and the page of the p

NIST certification available 10-years longevity commitment



Temperature Sensors Demo KIT







New Products



High Pressure monitoring



- Altitude monitoring for optimized 5G Antenna set-up 105°C required
- Combustion optimization for gardening tools
- Gas meters & Boilers
- Automation pick and place required fast ODR& low latency

New Products Plans

Presence Detection

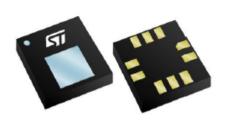


- Short distance detection (wake-up & Content detection)
- Presence detection in Home (Light control, display HMI..)
- Collaborative environment



New ST Pressure Sensors ILPS22QS and ILPS28QSW

1st Dual Full scale (up to 4Bar) Pressure sensor enable to cover a wide spectrum of industrial applications







Water Proofing Package up to 10Bar

Sample Available

MP: Q1-22

Wider Full Scale up to 4Bar

Ultra low power consumption

Robustness PKG to mechanical stress of 10Bar Water proofing

ST Confidential

ILPS22QS

Dual Full Scale Barometer

- ✓ Dual FS : ~ 1.26Bar / ~ 4Bar
- ✓ High performance with low power
- ✓ Absolute Accuracy = ± 0.5hPa (-20~80'C)
- ✓ Power consumption : 3.6uA [LP] / 9.2uA[HP]
- ✓ Noise RMS [UHP] = 0.3Pa
- √ 1.2V I3C Digital Interface
- ✓ LGA 2 x 2 x 0.73 mm3
- ✓ Extended Operating Temperature: -40°C +105°C

ILPS28QSW

Dual Full Scale WP Pressure Sensor

- ✓ Dual FS: ~ 1.26Bar / ~ 4Bar
- ✓ Power consumption: 3.6uA [LP] / 9.2uA[HP]
- ✓ Noise RMS [UHP] = 0.3Pa
- ✓ Superior robustness to ESD
- ✓ Robustness PKG to mechanical stress.
- ✓ Small Soldering Drift
- ✓ CLGA 2.85 x 2.85 x 1.95 mm3
- ✓ Extended Operating Temperature: -40°C +105°C



How to go further in Industrial

Applications and Key customers identification

Enabled by new generation of ST Pressure Sensors



Industrial use cases

Gas Meters and **Boilers**

Industrial

Water Meters

Pumps. Pools and Lifts

Airplane mode detection

Air Flow and **Monitoring**

Home **Appliances** **Motors/Liquids** and Batteries

Medical



Gas monitoring in Maters and Domestic Boilers / new electric injection generation

Gas metering **Boilers** Gas tank

measurements

and Faucets









Asset Tracking SMART Filter

HVAC











Differential measurements. Pick and place machines. Tools

Industrial Water meter measurements **Faucets & irrigation**

Flow rate and Leakage detection

Altitude and Depth

Pumps

Pool Robot

Lifts manufacturers

Recognize take-off and landing to set the radio/GPS signal

Air flow detection

flow detection **Washing Machine**

Water level and Air

Dish Washer Vacuum Cleaner Condition Monitoring Cooking chamber Laundry dryer filter

Sensor comes in direct contact with liquids. water, gasoline, diesel, oil .. checking the height

Motors as chainsaw and lawnmower **Liquids level**

Monitoring of atmospheric pressure and in the patient's airways during insufflation of air and oxygen

Ventilators



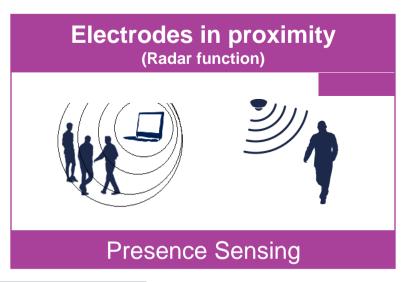
Introducing new category of sensors: Qvar™ and TMOS

QVAR: Sensing Electrostatic charge variation (1-2 meters)

Qvar stands for Electric Charge (Q) Variation (var):

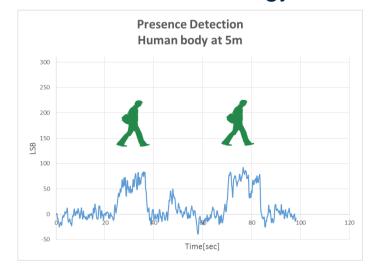
Enabled sensors detect the differential electric potential variation induced on the **electrodes** connected on

Electrodes on body (In contact/Not in contact with human skin) Improved Activity Detection



TMOS: Infrared Radiation Sensing (5-10 meters)

STHS34PF80 is the first of a family Presence/Motion detection by absolute temperature from embedded IR technology





QVar only available at ST

Also to detect static presence (no movement)

Compete with PIR sensor Confidential Confidential

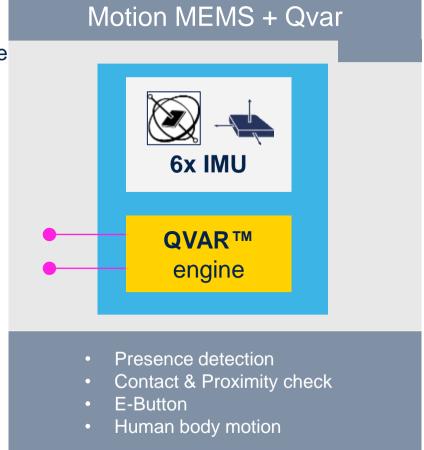
QvarTM enabled sensors Combined with Motion and Pressure

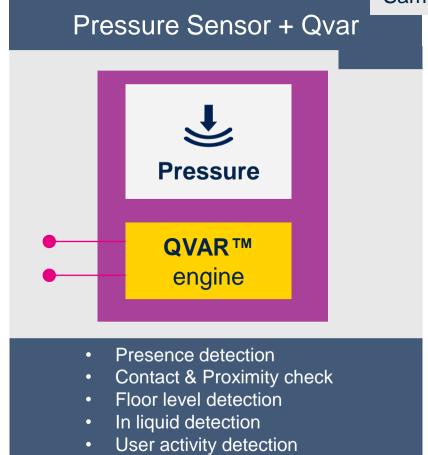
Sensors fusion to improve user experience

QVar only available at ST

Samples available

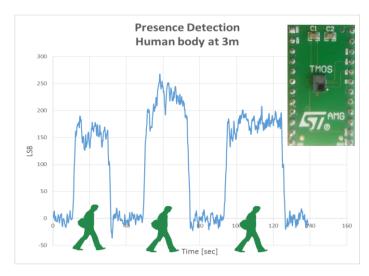
Samples available

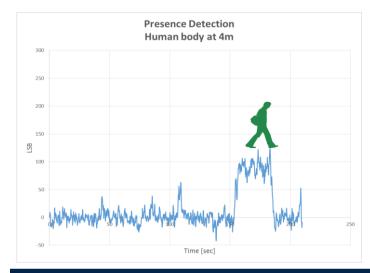


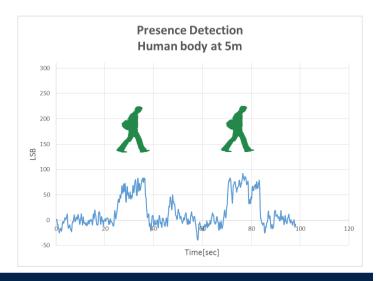


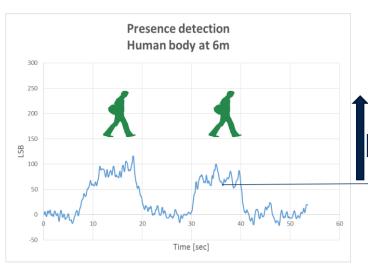


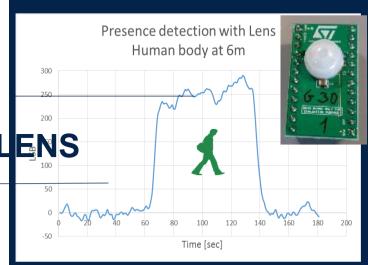
TMOS Human Presence detection

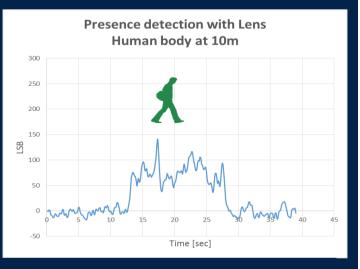














Test With Additional LENS: reach is improved STHS34PF80 gain sensitivity

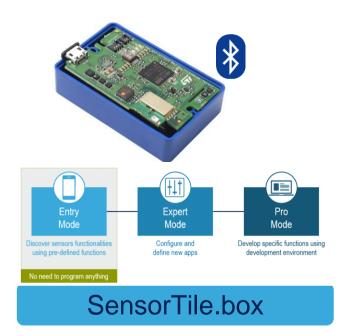
Something to proceed together ...



Hardware devices

Software

Most Useful tools to have in mind





AND GENERATE **AlgoBuilder** APPLICATION STM32 CubeIDE AlgoBuilder

for the graphical design of algorithms

for Android and iOS





AlgoBuilder Suite

ST BLE Sensor App

STWIN

Consumer sensors Industrial sensors X-NUCLEO-IKS01A3 X-NUCLEO-IKS02A1





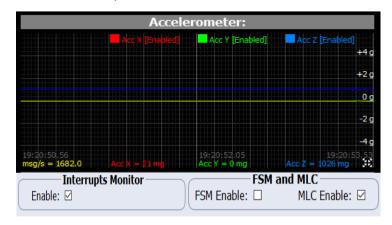


Evaluate All ST sensors through DIL24 adapter

STEVAL-MKI109V3

Profi MEMS tool

for Linux, Mac OSX and Windows



Unico & Unicleo - GUI



life.augmented

The right SW for your Sensors





These libraries are available free of charge in $\underline{X-CUBE-MEMS1}$ and $\underline{X-CUBE-MEMS-XT1}$ packages.



Open position at STMicroelectronics

Company: STM - Global semiconductor leader serving customers across the spectrum of electronics applications https://www.st.com

Position: Technical Product Marketing (junior)

We are searching an engineer interested to support the customers to build complete solutions and involved in the promotion of ST products.

Electronical competences are important in the interaction with colleagues and to bring to customers the value of ST products.

Products area: ST MEMS Sensors, RF Connectivity and Power Management.

Location: Settimo Milanese (Milano)

Reference: <u>antonio.cirone@st.com</u> – 366-6325260

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Thank you

